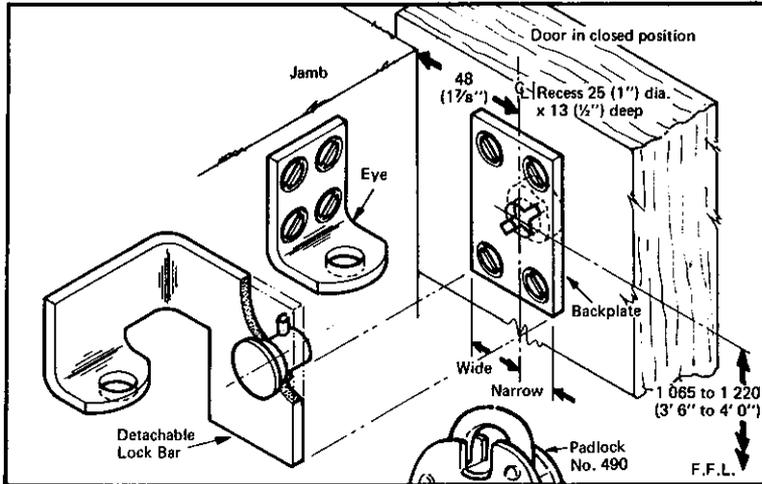


# FIXING INSTRUCTIONS

## SET 430 – Detachable Locking Bar

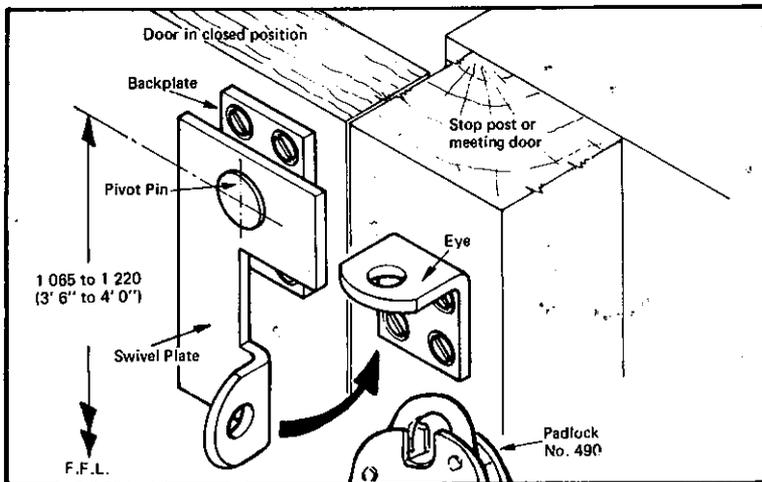


Set 430 is suitable for doors sliding inside brickwork close past the pier. Use with padlock No. 490 with chain for added security.

1. Determine the height for fixing (usually 1066 (3' 6") to 1220 (4' 0")), and with door in closed position mark out and drill recess as shown.
2. Screw plate to face of door ensuring that the wider portion is towards the opening jamb and the slot is at an angle, as shown.
3. Engage lock bar pin into plate on door and align holes for padlock on the lock bar and eye. Mark position of eye on jamb and fix securely.

*Despite the Rustproofing keep the set painted and oiled*

## SET 431 – Swivel Locking Bar



Similar to Set 430 but non-detachable. Best for two meeting doors sliding outside brickwork, or fastening on outside door to end post. Use with improved padlock No. 490 and chain for added security.

1. Centralise locking bar across point where door and post, or two doors meet when in the closed position.
2. Screw backplate to face of door by swinging lock bar to expose screw positions. Ensure that when lock bar is in the closed position, all screws are fully concealed.
3. With lock bar in the horizontal position, align holes for padlock on swivel plate and eye. Mark position of eye on meeting door or end post, and fix securely.

*Despite the Rustproofing keep the set painted and oiled*



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