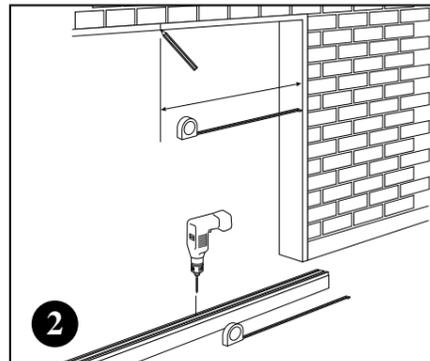
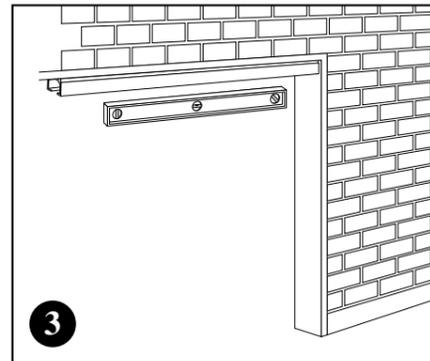


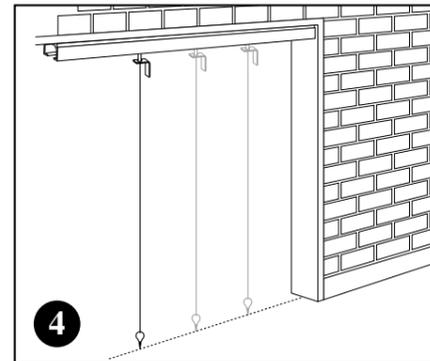
1 Ensure that you have all the required parts. Unpack the components and identify the parts. Lay the parts on the ground in the same configuration as when installed. Ensure that the site is prepared to the best possible standard, to ensure easy installation and smooth operation of the doors.



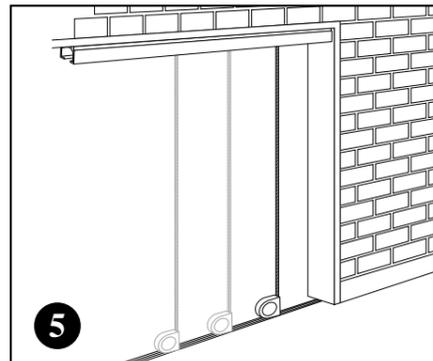
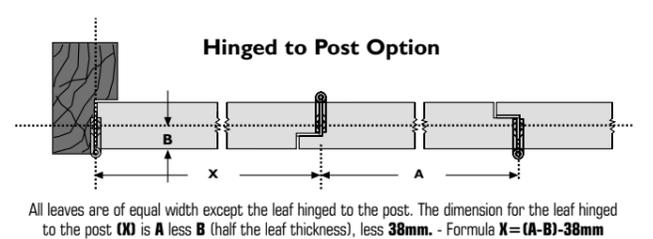
2 Begin the track installation by fixing the correct packing pieces where applicable. The next stage is to mark out the centre of the track and pre-drill the track along its centre line at no more than 500mm distances.



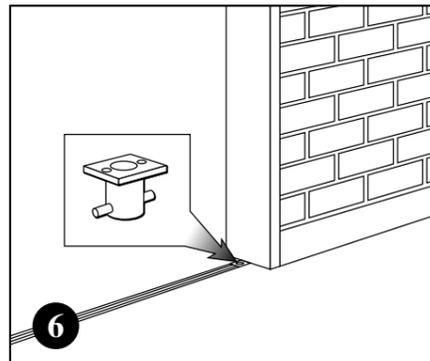
3 Offer the track up to the packing piece, loosely fix each end of the track and check alignment using a spirit level. Once the track is correctly aligned tighten the end fixings and then securely fix the track at all fixing points. Before the last piece of track for the opening is installed insert a hanger into it.



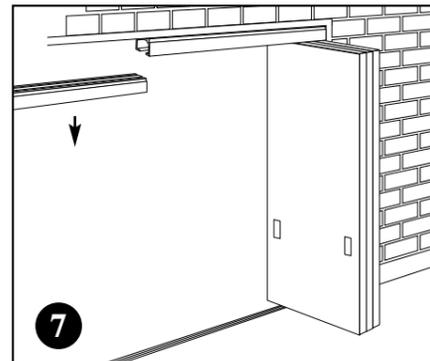
4 Attach a plumb line to a hanger. Using the plumb line mark out the centre line of the floor channel.



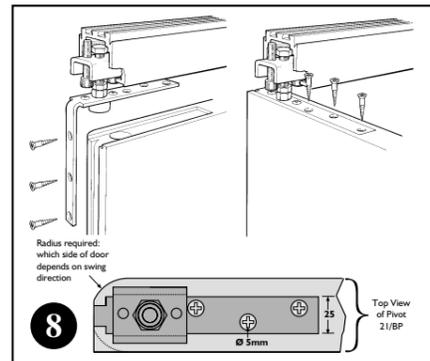
5 Rebate the floor channel into the floor and fix in position. It is recommended that the distance between the track and the floor channel is checked at several intervals along the track. If installing pivot gear, ensure that the channel is cut to the correct length to accommodate 70mm required for the pivot socket.



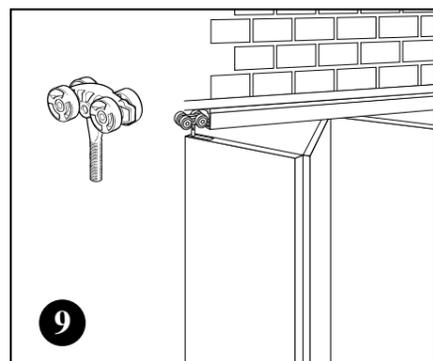
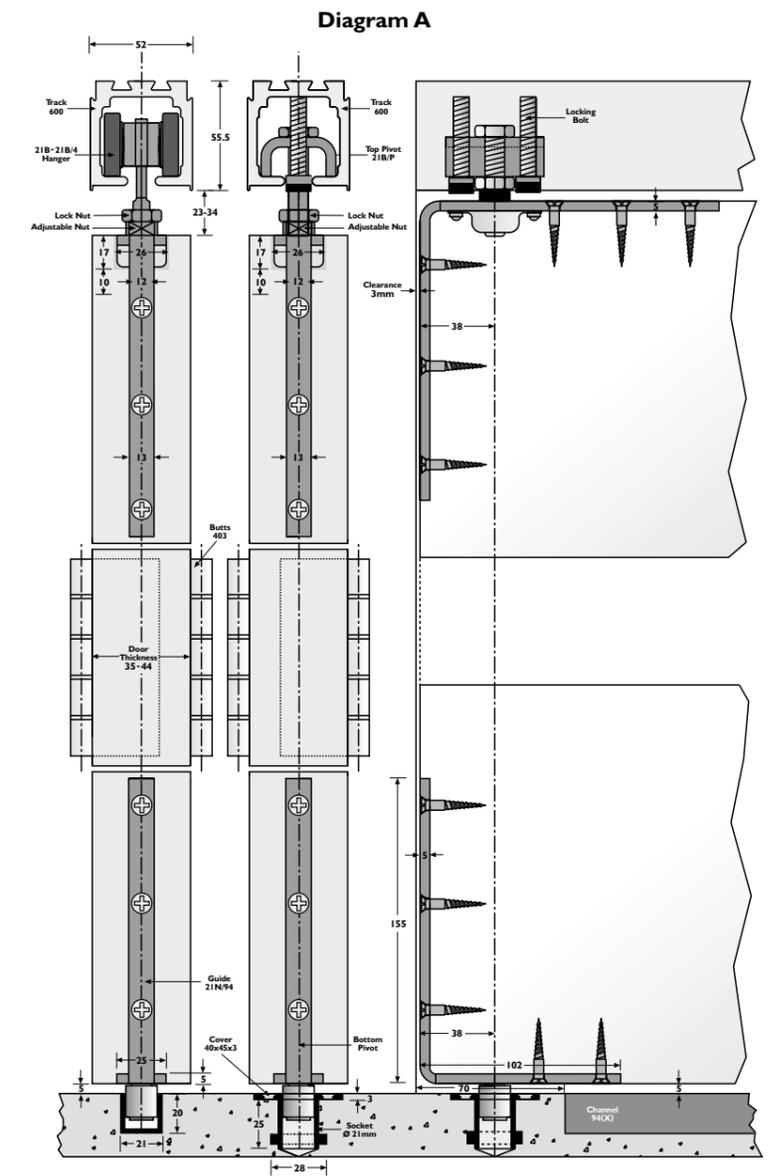
6 Position the pivot in the track (this distance can be calculated from diagram A), then using a plumb line attached to the pivot, mark the centre of the bottom pivot socket. Depending on the floor drill and insert or set the pivot socket in place.



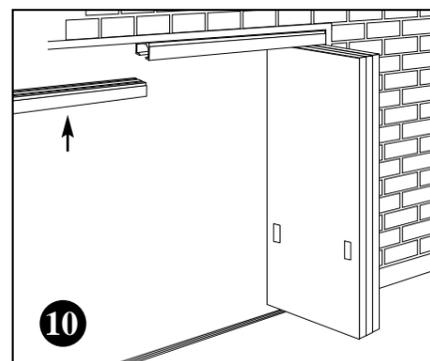
7 If installing a unit hinged to a post, remove the section of track at the opposite end to the hinge post.



8 Attach the hangers, guide aprons, bottom pivots and hardware to the doors. Ensure that all clearances are adhered to and that if using a pivot door that appropriate corners are rounded. It is generally easier to fit the pivoting door apron to the top pivot and insert and fix the top pivot assembly in its final position in the track before attaching the pivoting door.



9 Offer up the doors to the track and attach the hanger strapbolts to the aprons mounted on the doors. Fix the pivot apron directly to the door. Adjust the hangers to the correct clearances and tighten the lock nut. If the system is to be hinged to a post attach that unit to the required side of the opening.



10 Replace the section of track removed earlier. Check floor channel alignment and alter if necessary. Tighten in position.

Final Adjustments

Visually check all bolts and screws, tighten if necessary. Check the operation of the doors for ease of use. - Things to look out for:

- Doors do not fold correctly - leaf widths may be incorrect and calculations should be checked. Also the end guide may not be set correctly.
- Hangers work loose after several operations - tighten the lock nut.
- Guides lift out of the floor channel, or door guides catch the floor channel at one end - check the track is level with the spirit level. Ensure that the track and floor channel are parallel to within ± 3mm from end to end.
- Doors are hard to operate - realign floor channel to track.