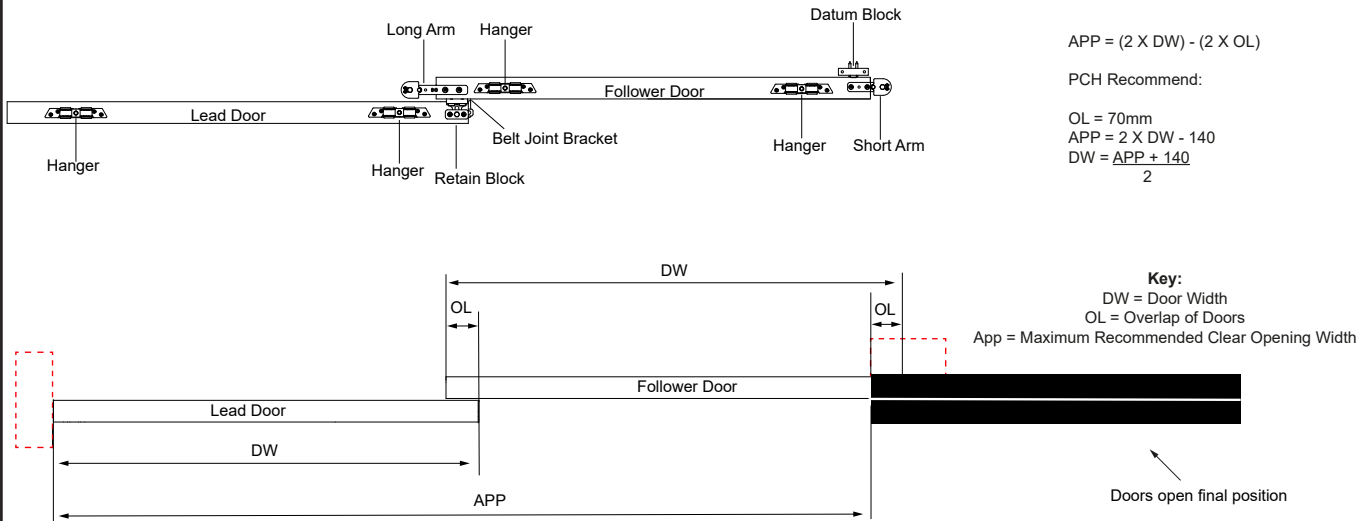
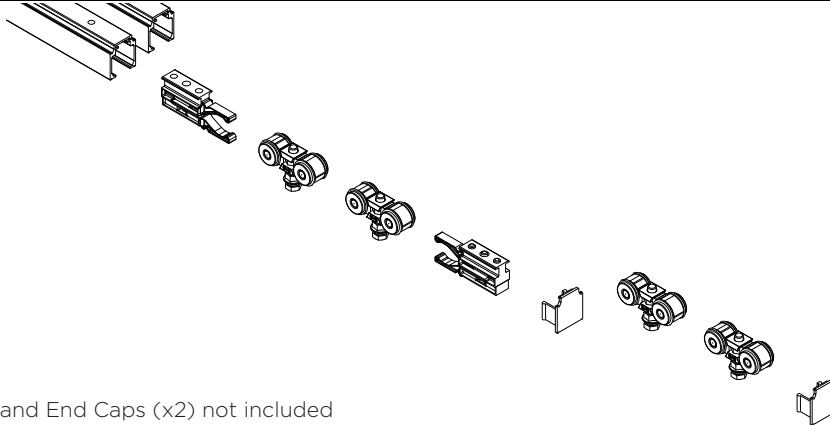


2 DOOR OVERVIEW

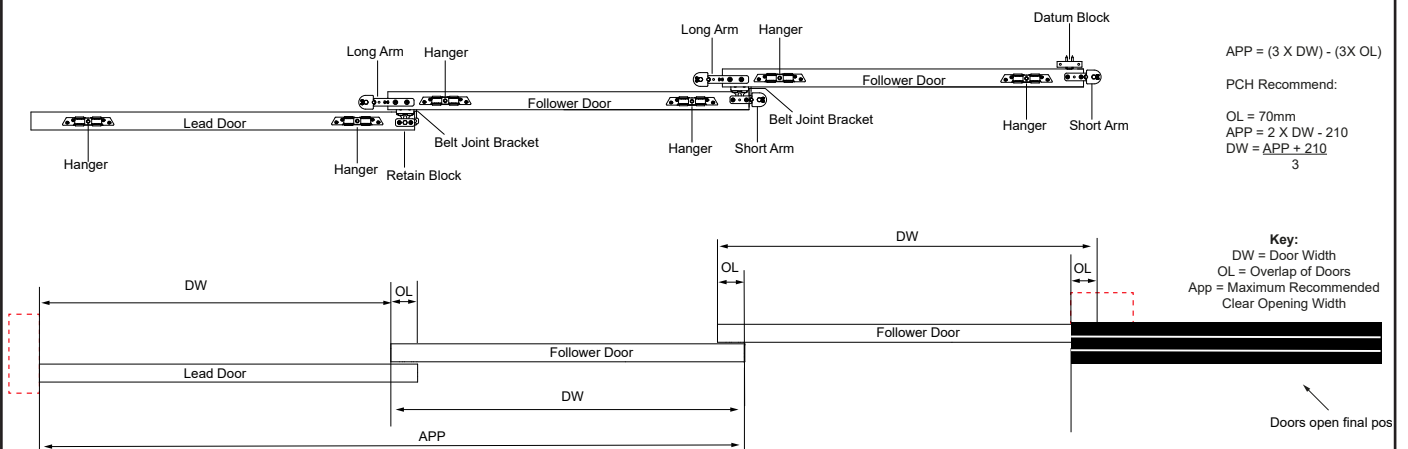


2 DOOR TRACK COMPONENTS

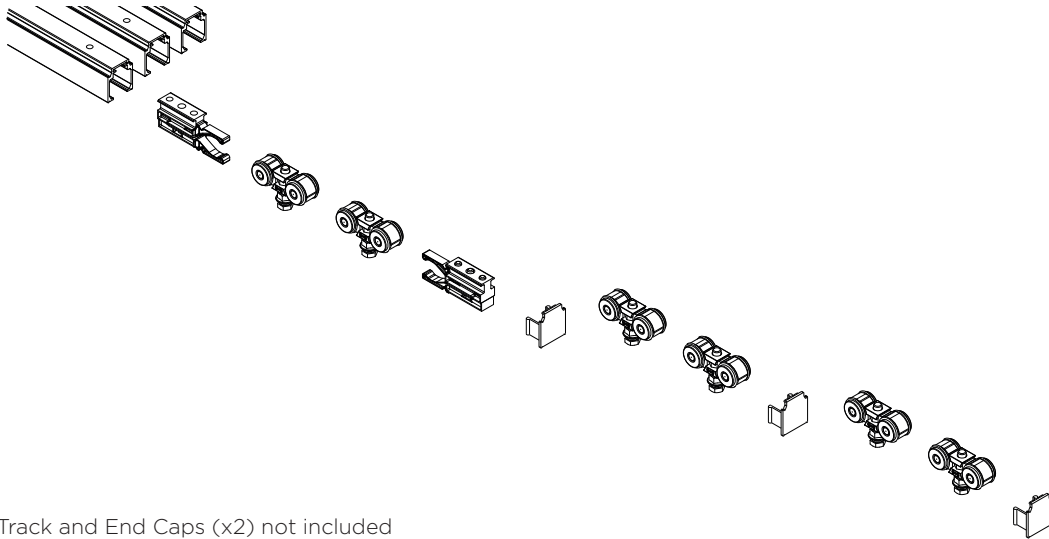


Note: Track and End Caps (x2) not included

3 DOOR OVERVIEW



3 DOOR TRACK COMPONENTS



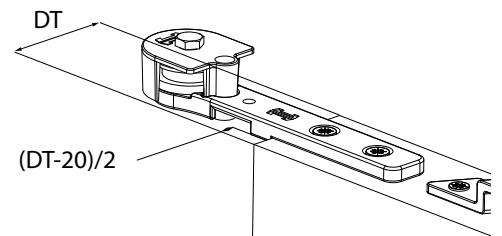
Note: Track and End Caps (x2) not included

1 FIT APRON PLATES.



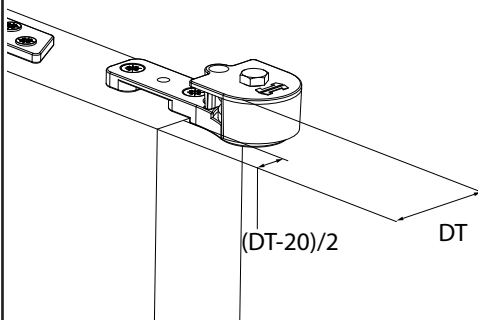
Note: Use 8G x 38 Wood Screws

2 ATTACH LONG ARM ON FOLLOWER DOOR.



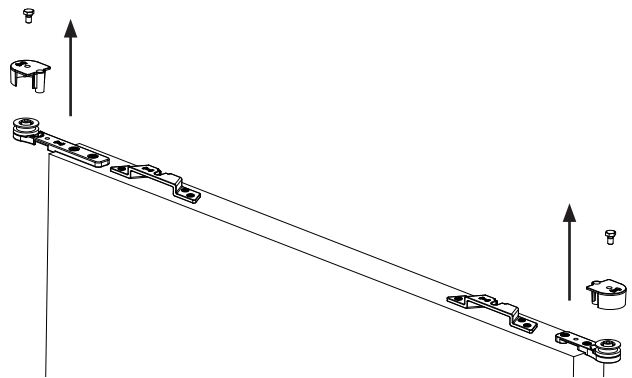
Note: Use 4.5 x 30 Wood Screws

3 ATTACH SHORT ARM ON FOLLOWER DOORS.

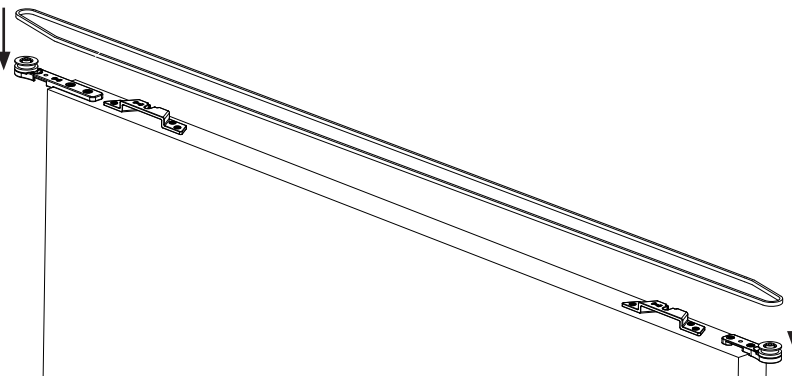


Note: Use 4.5 x 30 Wood Screws

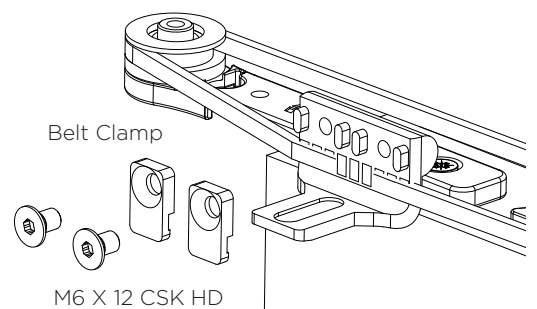
4 REMOVE BEARING CAPS.



5 LOOP BELT AROUND BEARING WHEELS. CUT BELT TO LENGTH.

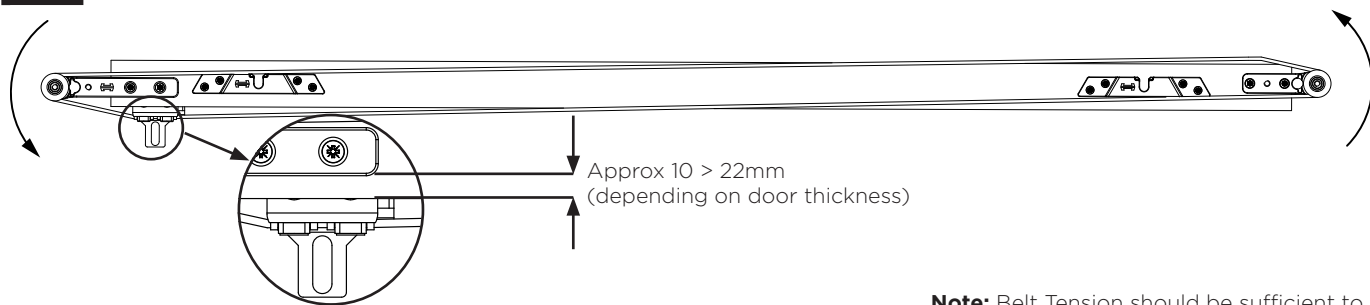


6 ATTACH BOTH ENDS TO BELT JOINT BRACKET.



7

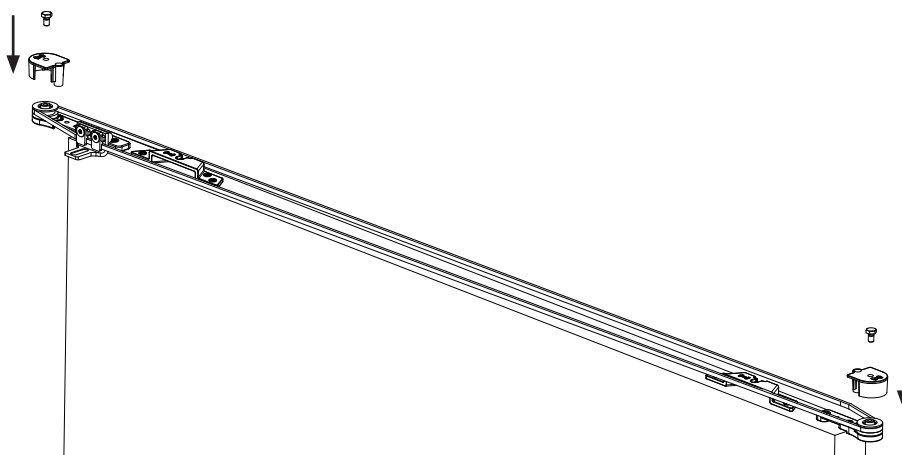
CLAMP BRACKET SHOULD BE FREE TO TRAVERSE BETWEEN BEARINGS.



Note: Belt Tension should be sufficient to allow connection between doors

8

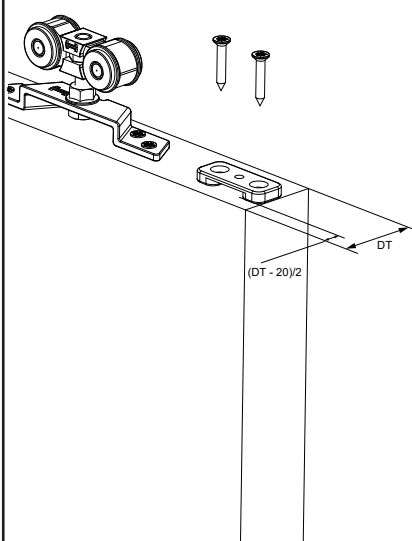
RE-ATTACH BEARING CAPS.



9

POSITION RETAIN
BLOCK ON
LEAD DOOR.

4.5 x 30 Wood Screws

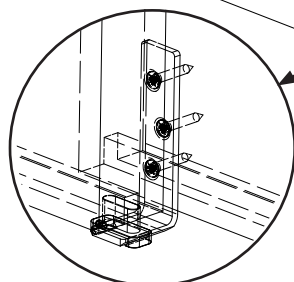


10

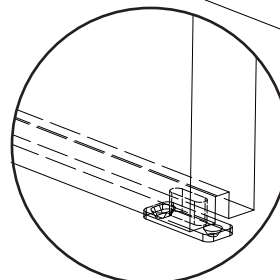
FLOOR GUIDE OVERVIEW.

Lead Door

Follower Door



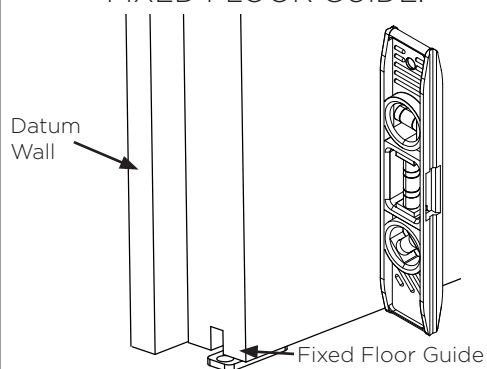
Adjustable Floor Guide



Fixed Floor Guide

11

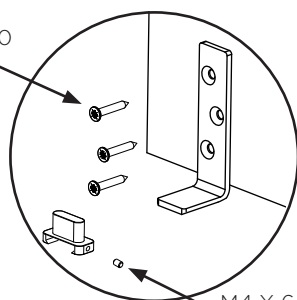
ALIGN DOORS WITH SPIRIT LEVEL TO POSITION FIXED FLOOR GUIDE.



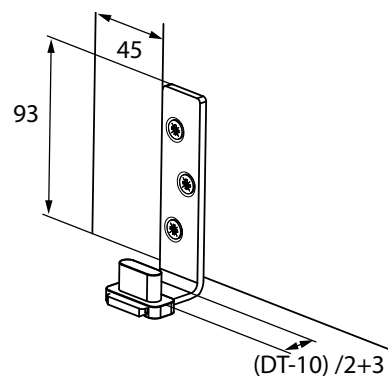
12

POSITION FLOOR GUIDE ON FOLLOWER DOOR.

4.5 X 30
Wood
Screws

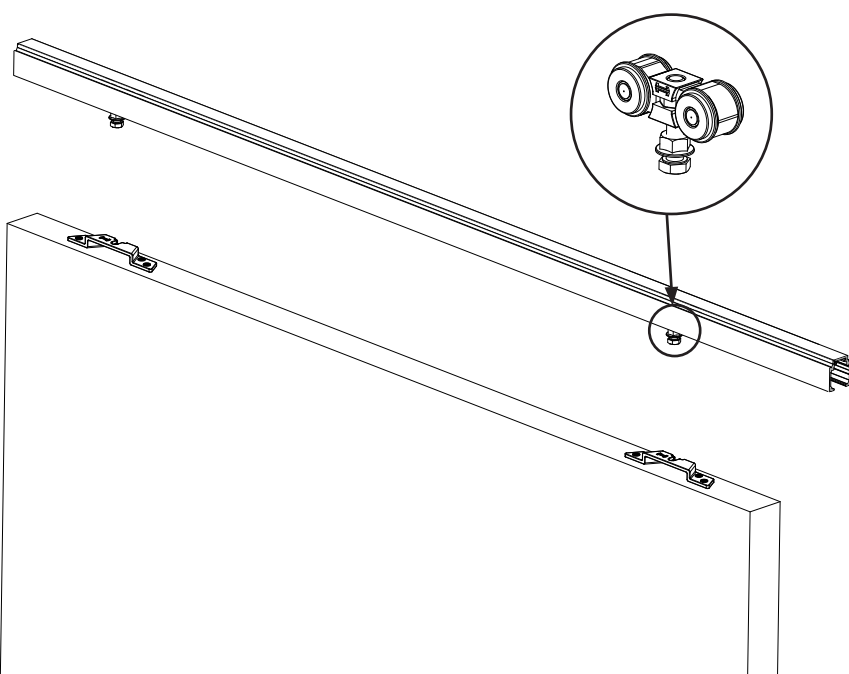


M4 X 6 Grub
Screw



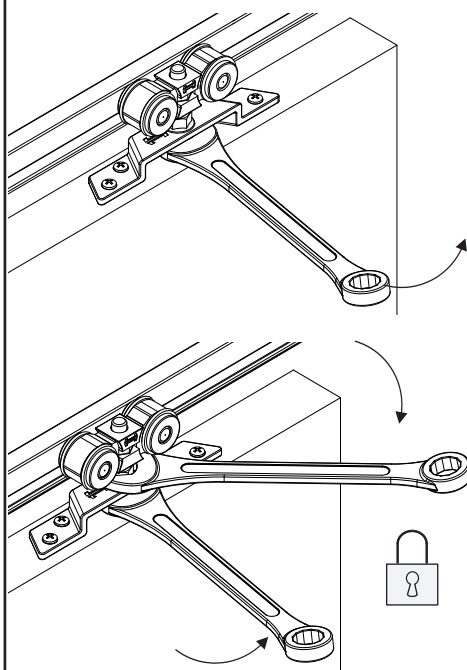
13

HANG DOORS ONTO HANGERS.



14

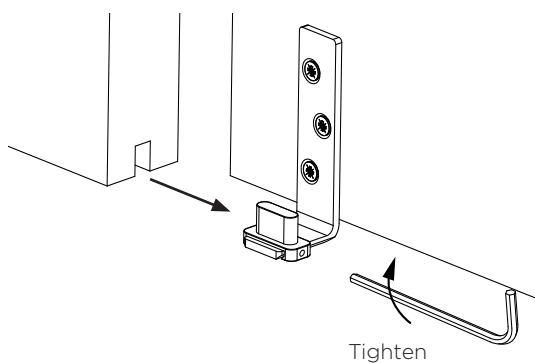
SET HEIGHT AND SECURE DOORS TO HANGERS.



Note: See system overview for set height.

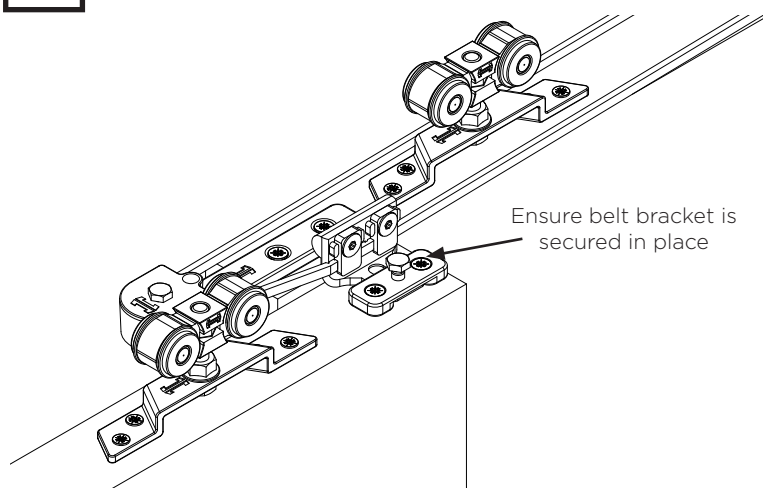
15

ENSURE FLOOR GUIDE IS CORRECTLY ALIGNED.

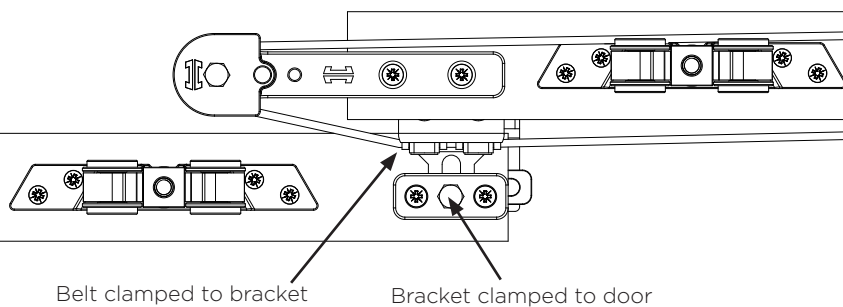


16

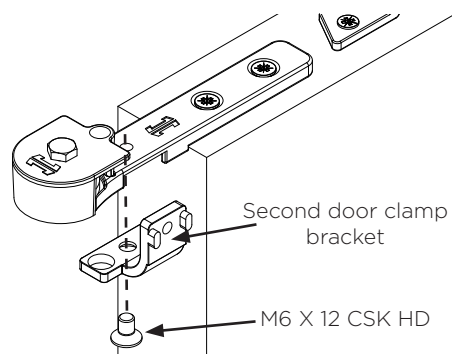
CONNECT DOORS.



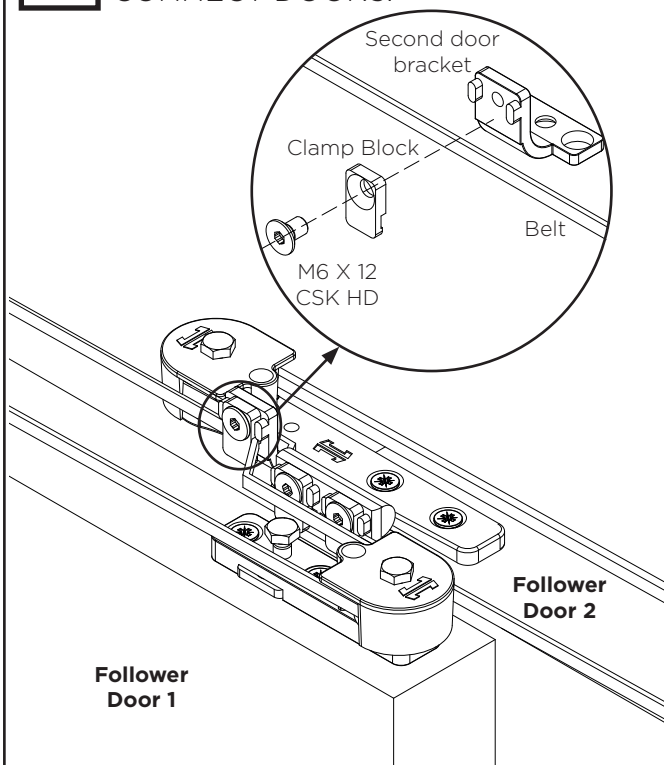
17 2 DOOR AND 3 DOOR BELT OVERVIEW.



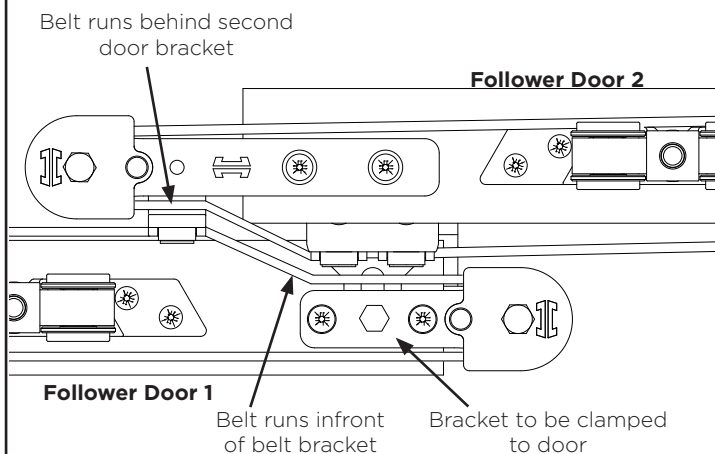
18 3 DOOR SYSTEM ONLY.
ADD SECOND DOOR
BRACKET TO LONG ARM.



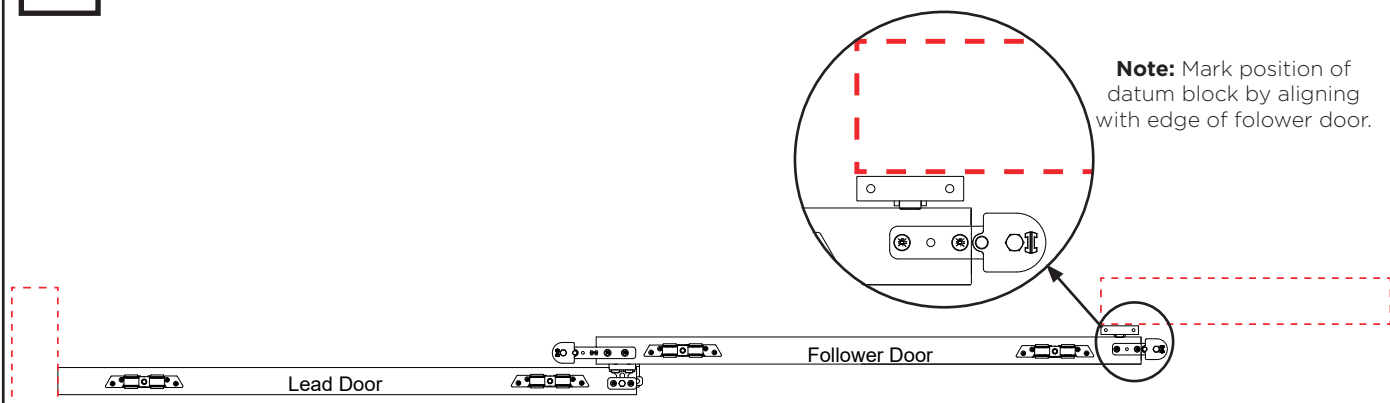
19 3 DOOR SYSTEM ONLY.
CONNECT DOORS.



20 3 DOOR SYSTEM ONLY.
BELT CONNECTION OVERVIEW.

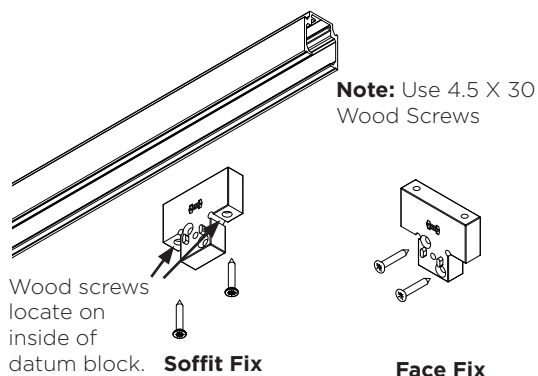


21 WITH DOORS IN FULLY CLOSED POSITION, MARK POSITION FOR DATUM BLOCK.



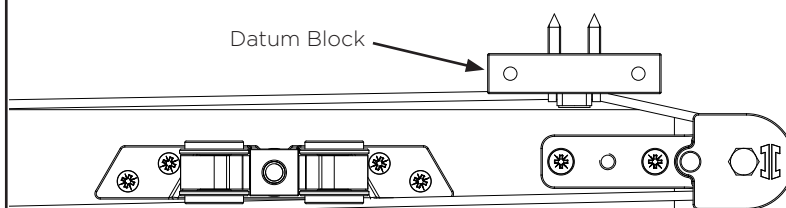
22

AFFIX DATUM BLOCK. ENSURE DOORS ARE ABLE TO FULLY TRAVERSE THE TRACK.



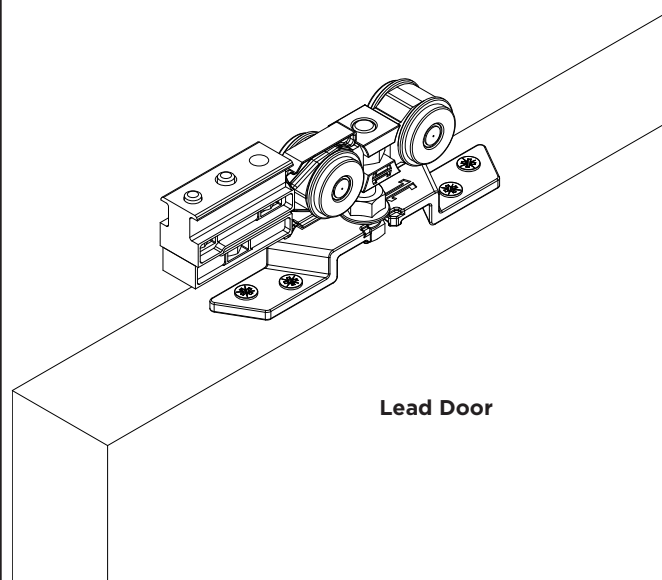
23

CONNECT BELT TO DATUM BLOCK.



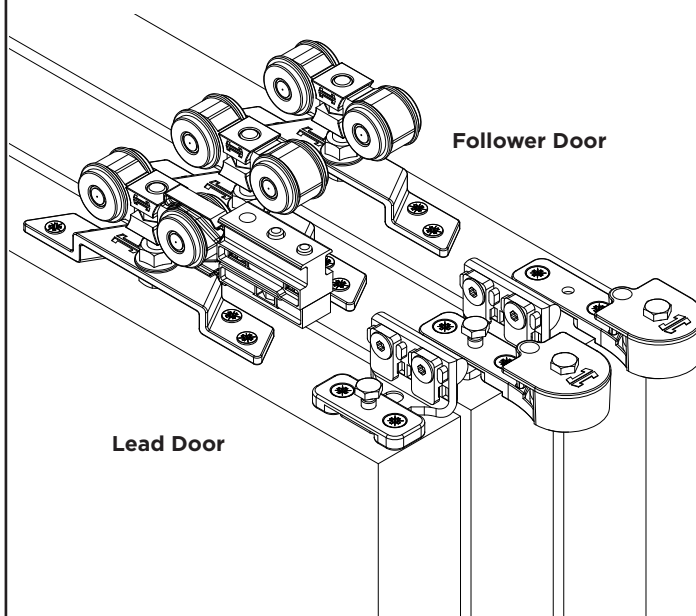
24

WITH DOORS IN FULLY CLOSED POSITION, LOCATE THE CLIP STOP BY SLIDING THE STOP UP TO THE LEAD DOOR HANGERS. SECURE IN POSITION.



25

WITH ALL DOORS ALIGNED IN THE OPEN POSITION, LOCATE THE CLIP STOP BY SLIDING THE STOP UP TO THE LEAD DOOR HANGERS. SECURE IN POSITION.



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